

# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No: AMMM000014
Revision No:

This is to certi	

That

## **Intricast Private Limited**

25/28 Galaxy Industrial Estate, 15 KM Rajkot Gondal Road, Village : Shapar; Rajkot -360024 India

is an approved manufacturer of **Steel Castings** 

in accordance with DNV rules for classification – Ships

and the following particulars:

Application area Castings for hull structures and equipment

Castings for machinery

Castings for boilers, pressure vessels and piping systems

Stainless steel castings

Steel type Carbon and carbon-manganese,

**Austenitic stainless** 

Casting method See page 2
Max. weight See page 2
Max. wall thickness See page 2
Heat treatment condition See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at Hamburg on 2022-04-05

for **DNV** 

This Certificate is valid until 2025-06-30.

DNV local station: Mumbai FiS

Approval Engineer: Andreas Koch

Thorsten Lohmann Head of Section

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Job Id: **263.11-003001-4** Certificate No: **AMMM0000014** 

Revision No: 2

# Particulars of the approval

## Castings for hull structure and equipment

Steel type	Grade <sup>3)</sup>	Casting method 1)	Max. weight [kg]	Max. wall thickness [mm]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV C400UW, NV C440UW, NV C480UW, NV C520UW, NV C560UW, NV C600UW	SC/IC	50	68	N, NT, QT

#### **Castings for machinery**

Steel type	Grade 3)	Casting method 1)	Max. weight [kg]	Max. wall thickness [mm]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV C400U, NV C440U, NV C480U, NV C520U, NV C560U, NV C600U	SC/IC	50	68	N, NT, QT

#### Castings for boilers, pressure vessels and piping systems

Steel type	Grade 3)	Casting method 1)	Max. weight [kg]	Max. wall thickness [mm]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV C450H, NV C490H	SC/IC	50	68	N, NT, QT

## Stainless steel castings

Steel type / grade	Casting method 1)	Max. weight [kg]	Max. wall thickness [mm]	Heat treatment condition 2)
Austenitic stainless	SC/IC	50	68	SHT

# Remarks:

- 1) SC: Sand Casting; IC: Investment Casting
- 2) SHT: Solution Heat Treated (Solution Annealing);
  - N: Normalized; QT: Quenched and tempered; NT: Normalized and tempered
- 3) Incl. equivalent grades in acc. to other standards

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